

DLLA145P1720 Injector Nozzle Technical File



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DLLA145P1720 Injector Nozzle Technical File

Content

1. DLI	.A145P1	720 Injec	tor Nozzl	le Introd	uction							3
1.	1. DLLA	145P172	0 Injecto	or Nozzle	's Basic I	nformat	on	2501	,500 L	. Jan	594.	3
1	2 DLLA	145P172	0 Injecto	r Nozzle	's Commi	on Writte	n Part N	lumber				. 3
	3. DLLA	145P172	0 Injecto	r Nozzle	's Applica	ation Info	rmation	for Injec	tors		100	3
1.	4. DLLA1	45P172	0 Injecto	r Nozzle's	s Specific	ations a	nd Dimer	nsions Pa	rameters	S	.354.	3
1	E DII A1	4ED172	0 Injector	r Nozzlo	Quality C	`ontrol						. 1
-05 ¹⁰ 1.	6. DLLA1	45P1720	0 Injecto	r Nozzle'	s Custom	ized Ser	vice	1000	435	1000	1.00	4
1.	7. DLLA1	45P1720	0 Injecto	r Nozzle'	s Packing	List	3n.	311	30.	300	304	4
	8. DLLA:		•		_							
and P	9. DLLA:	145D172	n Injecto	r Nozzle	's Manuf	acturer	(CCIOTIS	-1500	-25	-250		J
3 DII 34 ∓.	A145P1	720 Inioc	tor Nozz	lo's Tochi	aical Sup	nort		34,				<u></u> 5
	1. DLLA:											
-3000 E	TI DELA.	143F1/2 145D173	O Injecto	n Nossla	S IIIStalia	idon Pie	cautions					2
	2. DLLA:											
2.	3. DLLA	145P1/2	0 Injecto	r Nozzie	lest Mea	asureme	nt					6
2;	4. DLLA	145P172	0 Injecto	r Nozzle	's Installa	ition	i.)	12	i	1.1		i 7
	5. DLLA:											
2.	6. DLLA	145P172	0 Injecto	r Nozzle	List of To	ols Used	During	Measure	ment and	d Installa	ition	8
2.	7. DLLA	145P172	0 Injecto	r Nozzle	Causes c	of Damag	ge	S	C	£	::::::::::::::::::::::::::::::::::::::	8
2.	8. DLLA	145P172	0 Injecto	r Nozzle	Technica	al Suppo	rt Obtaiı	ning Met	hods		550	9
3. DLI	.A145P1	720 Injec	tor Nozzl	le's Purch	nase and	Delivery				<u>.</u>		9
3.	1. DLLA	145P172	0 Injecto	r Nozzle	's Purcha	ise Payn	ient Met	hods	C	(1) <u></u>		9
3.	2. DLLA	145P172	0 Injecto	r Nozzle	's Main S	ales Mar	ket	Bappy,	Billing.	88gm.	30,000	9
3.	3. DLLA	145P172	0 Iniecto	r Nozzle	's Declar	ation Re	auireme	nts				9
3	4 DLLA	145P172	0 Injecto	r Nozzle	's Shinnir	ng Ways			Ф			9
97 3	 DLLA DLLA DLLA 	145P172	0 Injecto	r Nozzle	's Lead Ti	ime	-911 ^(c)	811/2	822/190	822,000	50,000	ο
	6. DLLA:											
DII.	7. DLLA: A145P17	14371/2 720 :	o injecto	or inozzie	S Packing	S	97			<u></u>		10
4. DLL	A145P1/	20 inject	tor inozzi	e s Stora	ge Standa	aru	• • • • • • • • • • • • • • • • • • • •	•••••		•••••		11
5.Com	pany Info 1. Compa	rmation			9			Page 17	Alexandria Alexandria	(i	erich Service	12
90°5.	1. Compa	any Intro	duction.		<u></u>					<u></u>		12
5.	Z. Sales-n	nen's Con	itact Info	rmation.						• • • • • • • • • • • • • • • • • • • •	•••••	13
6. Cop	yright Sta	itement	4	4	4	4ja	rd,	(4) (1	(4,) (4)	Ç	ېتې شتار	13 بى
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DLLA145P1720 Injector Nozzle Technical File

1. DLLA145P1720 Injector Nozzle Introduction

1.1. DLLA145P1720 Injector Nozzle's Basic Information

TILL DEBITE TOT 1720 INJECTO	110121C 5 Basic IIII Gilliation	
and Title	Common Rail Injector Nozzle DLLA145P1720 China made new	Brand
Sku1	G1HX16A145P1720	shumatt
Sku2	G1X9LA145P1720	XINGMA
Sku3	G1L1LA145P1720	China made neutral
ALITHETE SALSKU4	G1S8LA145P1720	China made new
Sku5	G1K6LA145P1720	China made neutral
Sku6 St	G1Z17LA145P1720	LIWEI

1.2. DLLA145P1720 Injector Nozzle's Common Written Part Number

Injector Nozzle Order Number	Injector Nozzle Engraved Number
0433172055	DLLA145P1720

1.3. DLLA145P1720 Injector Nozzle's Application Information for Injectors

(1) DLLA145P1720 Injector Nozzle's Application for Injectors Part Number

Injector Part Number	Injector Series	System Pressure	Re-manufactured Part Number	System Pressure
0 445 110 317	CRI2-14	1400	0 986 435 566	17760 17760
0 445 110 482	CRI2-14	1400	0 986 435 569	1800

(2) DLLA145P1720 Injector Nozzle's Car Model Matching Information

Injector Part Number	Car Number	OE Number	OE Number	OE Number
0 445 110 317	XINCHEN	DK4A- 1112010	No. Stephen	24,000
0 445 110 482	THE STATE		messis, and	NET TOPPET

(3) DLLA145P1720 Injector Nozzle Part Number Common Writing

0433172055 , DLLA145P1720, 0 433 172 055, DLLA 145 P 1720, 0433 172 055, DLLA145 P 1720, 0433172 055, DLLA145P 1720, 0 433 172055, DLLA145 P1720, 0 433172055, DLLA 145P1720, 0 433172 055, DLLA 145P 1720

1.4. DLLA145P1720 Injector Nozzle's Specifications and Dimensions Parameters

Injector Nozzle Size: 6 cm*1.5cm *1.5 cm

Injector Nozzle Barrel Dimensions: 7 cm *2 cm *2 cm

Single Injector Nozzle Weight: 0.03kg

Injector Nozzle 10 PCS Per Box: 10 cm *8 cm *4cm Injector Nozzle Weight 10 PCS Per Box: 0.3kg

Injector Nozzle Quality: China Made New Injector Nozzle

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Injector Nozzle MOQ: 10 PCS

1.5. DLLA145P1720 Injector Nozzle Quality Control

(1) Injector Nozzle Testing

All parts of the injector nozzle are subjected to precision testing, high temperature testing, low temperature testing, withstand pressure testing, leakage testing, durability testing, and various working conditions testing.

(2) Injector Nozzle Inspection

The factory inspection of the injector nozzle is undergone full inspection, random inspection, and batch inspection three inspections. Different brands of test benches are used to test the same injector nozzle for a total of no less than three times for factory inspection, and the fuel injector installation testing environment are progressed in dust-free workshop.

(3) Injector Nozzle Installation

When matching the valve cap and valve steam, Shumatt strictly complies with the standard of valve cap and valve stem clearance technical indicators to ensure that each valve assembly meets the factory standards

1.6. DLLA145P1720 Injector Nozzle's Customized Service

(1) Injector Nozzle's Customized Service: Meet the customized needs of OEM manufacturers for shell lettering (logo, nozzle part number, date and series number), nozzle without lettering, nozzle tube, nozzle box

custor	nized etc.	100 miles	13 ⁵⁵⁰⁰⁰ 1313	Ages, Translation,	- 10 Page 1		-35 Sept.	3.500	.00 ⁰⁰⁰⁰
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(2) Injector Nozzle's Customized Service Quantity Requirements:

The purchased of Customized injector nozzle's shell lettering or without lettering are no less than 100 pieces. The purchased of Customized injector nozzle tubes are no less than 2000-3000 pieces.

The purchased of customized injector nozzle boxes are no less than 1000 pieces.

Customized products involve the need of specify logo, the OEM manufacturer needs to provide trademark Store. authorization and the sample of logo image file."

▲ Once the customized injector nozzle is sold, it can't be returned or exchanged if there is no quality

1.7. DLLA145P1720 Injector Nozzle's Packing List

(1) Injector Nozzle's Spare Parts List

200	No.	and the same	10.50	1000	and the same	2	-diffe.		a.	3	1000	-18
301	341	201	2011	2007	200	2017	2011	341	301	341	2001	200

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SA Image SA		51° P.21	共轨喷油嘴 Common Rail topoctor Nousite ※另共轨 ② ※ ※ ※ ※ ※ ※ ※ ※ ※ ※ ※ ※
Name	Injector Nozzle Assy	Nozzle Tube	Injector Nozzle Box
Description	Injector Nozzle Part Number DLLA145P1720	Prevent Nozzle Rusting and Damaging from Collision	10 PCS/Box

Minors are prohibited to use fuel injector nozzle assembly, nozzle packing box to avoid injury.

▲ Injector nozzle box is recyclable and can be reused。

Injector nozzle barrels is non-degradable material, please dispose of it properly after use.

1.8. DLLA145P1720 Injector Nozzle's Warranty Instructions

(1) . Injector Nozzle's Warranty Conditions and Instructions

It is necessary to provide pictures, videos, or test reports detected by the injector nozzle inspection equipment when the injector nozzle is abnormal during use as evidence to feed back to the salesman.

Abnormal conditions are properly explained such as: 1. Smoke, 2. Engine shake, 3. Difficulty starting the engine, 4. Engine noise, 5. oil leakage etc. Property.

(2) . Injector Nozzle Warranty Coverage

Within 15 days after customer receives the DLLA145P1720 injector nozzle if there is a performance failure and the product has no appearance damage, customer can choose to replace it or repair it;

If the DLLA145P1720 injector nozzle has performance problems during the warranty period (6-12 months), and it is confirmed that it is product's problems after testing, you can contact our salesmen to replace the same model or a reworked product with the same performance for free;

If the injector house has obvious scratches, it can only be repaired and it will be returned as it is if the product is confirmed to be fault-free.

(3) Injector Nozzle Out of Warranty Coverage

The warranty period has expired.

Injector nozzle failure caused by high temperature, high pressure, humidity, rain and snow, saline-alkali land, earthquake, and used in abnormal environment.

Injector nozzle damage caused by man-made reasons (throwing, strong magnetic field magnetization, set fire).

Injector nozzle failure or injector damage caused by non-injector design, technology, manufacturing, Strike Strike quality and other issues.

Injector nozzle failure due to system pressure exceeding system approved pressure.

Injector nozzle failure caused by system voltage exceeding approved voltage.

Injector nozzle failure caused by impurities (water, lead, aluminum powder, iron powder, sulfide) in the system fuel exceeding the standard requirements.

Injector nozzle failure caused by not installing according to the tightening torque specified in the vehicle engine maintenance manual (the tightening torque is too large or too small).

Injector nozzle failure caused by not following the installation angle specified in the injector maintenance 1000 C manual.

Injector nozzle failure caused by not following the cleaning requirements specified in the injector maintenance maintenance manual.

Injector nozzle failure caused by failure to replace consumable parts as specified in the injector maintenance manual.

1.9. DLLA145P1720 Injector Nozzle's Manufacturer

Injector nozzle's manufacturer: Shenzhen Shumatt Technology Co., Ltd

2. DLLA145P1720 Injector Nozzle's Technical Support

2.1. DLLA145P1720 Injector Nozzle's Installation Precautions

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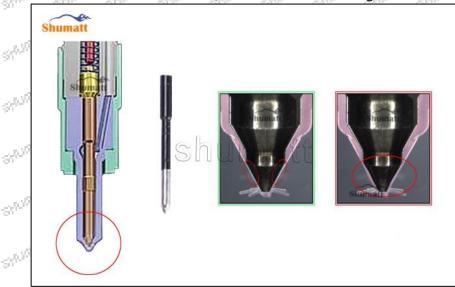
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- (1) Clean the injector nozzle in an ultrasonic cleaner for 3-5 minutes before installation, so as to make the stains, dust, rust-proof oil oxides, paraffin base, naphthenic base, intermediate base, salt, lead naphthenate, zinc naphthenate, sodium petroleum sulfonate, barium petroleum sulfonate, calcium petroleum sulfonate, tallow diamine trioleate, rosinamine on the surface of the injector nozzle fall off.
- (2) Use compressed air to clean the cleaning fluid attached to the surface of the injector nozzle after cleaning, and clean it up to the standard of use.

2.2. DLLA145P1720 Injector Nozzle Inspection.

(1) Check whether there is deformation, cracking, thread damage, quenching, leakage and rust in the guide sleeve, spring, gasket and tight cap of the nozzle. The tight cap of the nozzle must be replaced after being disassembled for more than 5 times, as shown in the following.



- (2) Replace the tight cap of the nozzle and the copper gasket of the injector nozzle
- (3) Check whether the gap between the nozzle needle and the nozzle shell is within the standard range and whether it reaches the standard for use
- All parts should be examined for wear under a microscope at least 20 times larger
- Nozzle tight cap deformation, cracking, thread damage, quenching, leakage, will lead to black smoke vehicle cap, fuel injector damage.
- Injector opening pressure greater than or less than the specified range may cause injector damage.
- A Failure to replace wearing parts in time during maintenance may lead to fuel injector damage.

2.3. DLLA145P1720 Injector Nozzle Test Measurement

(1) Nozzle opening pressure test

Test whether the opening pressure range of the nozzle is within the range specified in the injector maintenance manual (to be verified), if not within the normal range, adjust the nozzle spring to adjust the gasket

- If the value is greater than normal, reduce the oil nozzle spring adjusting gasket; if the value is less than normal, increase the oil nozzle spring adjusting gasket.
- (2) Stroke Measurement of Nozzle Needle Valve

Use a measuring tool to measure whether the stroke of the nozzle needle valve is within the range (15-45um) specified in the injector maintenance manual. If not, adjust the stroke of the nozzle to adjust the gasket.

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If the value is greater than normal, thicken the gasket for oil-nozzle needle valve lift adjustment; if the value is less than normal, reduce the gasket for oil-nozzle needle valve lift adjustment.

2.4. DLLA145P1720 Injector Nozzle's Installation

(1) Tightening torque of injector nozzle

The torque lever and tightening moment specified in the injector maintenance manual must be installed when the injector nozzle is installed. (50Nm)



The tightening torque of the nozzle cap must be installed in accordance with the tightening torque specified in the injector maintenance manual specified in the injector manual specified in the injector maintenance manual specified in the injector maintenance manual specified in the injector maintenance manual specified in the injector manual spe

2.5. DLLA145P1720 Injector Nozzle Testing After Maintenance

(1) After installation, it needs to be tested on the test bench.



The correct injector type should be selected for testing

(2) . The test results need to be ensured that the following items are within the standard data range of the test stand.

LEAK TEST: Test whether sealing test is up to standard or not

In this step, no injector collector should be installed at the nozzle during the test so as to observe whether the nozzle is dripping oil, meanwhile observe that all joints are no oil leaking.

The static oil return of the test should not exceed 8mm2/H, otherwise, you need to check whether the high-pressure sealing ring, valve assembly, and stroke parameters of the injector are within the standard range.

VL: Test whether full load oil (main injection, high speed) is up to standard or not

This step needs to be combined with vehicle driving conditions, such as power, fuel consumption and smoke as well as the maintenance of the engine, if there is situation of insufficient power, fuel consumption is high, thick black smoke and irregularly maintenance of the engine, the engine needs to be maintained according to the maintenance handbook at very first time.

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7 / 13

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Each of injector part needs to be adjusted and checked if there is any damage according to above situations to ensure the injector is normal. After make sure the injector works normal, you need to reduce the armature stroke if too much oil injection, and increase the armature stroke if too little oil injection.

The error of each injector should be controlled in 6mm3/HH when adjusting.

TL\EM: Test whether the torque point, emission point, exhaust limit, fuel supply reach standard or not Through this test, it is detected that when the oil injection is too little, the engine's acceleration is slow, vice versa, when the oil injection is too much, the engine's acceleration will produce black smoke and the engine excessive exhaust emissions.

Injector nozzle spring force gasket, armature stroke, lift gasket and solenoid valve spring force gasket determine whether exhaust restriction and injector fuel supply reach standard

LL: Test if the idle fuel supply reaches the standard

This test detects oil injection is too much will cause engine idle smoke, otherwise if the oil injection too little will cause engine idling easy to stall, or difficult to start.

The uneven of oil injection causes the unstable rotation speed of engine , making noise, and increase the engine swing in the acceleration process.

Each injector error should be controlled within 2mm3/HH when adjusting.

Idle speed fuel supply quantity mainly by adjusting the nozzle spring force gasket.

VE: Test whether the pre-injection meets the standard

This test detects when oil injection is too much will cause cylinder knocking while the engine is working and the exhaust emissions is not up to standard (smoke).

While when oil injection is too little will cause big noise while the engine is working, the engine is difficult to start, the engine weak acceleration, slow response of injector.

Each injector error should be controlled within 0.5mm3/HH when adjusting.

2.6. DLLA145P1720 Injector Nozzle List of Tools Used During Measurement and Installation

Image	shuhet		shumatt
SKU	CRT084	CRT220	CRT079
SALARETTE SH	Torque wrench: 19-110nm 1/2	Fuel injector stroke measuring tool:	White the Base and Bellete
Description	It is used to control tightening	is used to measure buffer	Micrometer: is used to
Description	force and angle during	stroke of fuel injector,	measure gasket thickness
51 ^{10,11} 51	installation	armature stroke and	Appear States States
		remaining air gap	
ethness, et			Wallet Harbert Harbert His
Image Sh ^{arking}	A PARTY		MARKET SHARKS
SKU	3 3 3 3	CRT281	
All Park		Common rail injector test	35 Fr 31 Fr 35 Fr 36
90. 200	Ultrasonic cleaning machine:	bench:	ii 50° 50° 50°
Description	is used for cleaning fuel	check the injector working	
early fair .	injector and parts	condition	ATT SATE SATE

2.7. DLLA145P1720 Injector Nozzle Causes of Damage

- (1) Fuel injector nozzle failure caused by impurities (water, lead, aluminum powder, iron powder, sulfide) in fuel exceeding standard requirements.
 - (2) The nozzle is normally worn due to long time working under high temperature
 - (3) Nozzle needle wear leads to oil hole blockage, insufficient fuel injection injector cannot work properly.

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▲ Nozzle needle wear leads to oil hole blockage, insufficient fuel injection injector can't work properly.

▲ The wear of the nozzle leads to the increase of fuel quantity, resulting in black smoke of the vehicle. and the fuel injector can't work properly when it is serious.

▲ If the nozzle needle can't move smoothly stuck may cause serious damage to the injector nozzle

▲ The rusting of the nozzle spring leads to spring fracture and black smoke from the vehicle. ■

▲ The opening pressure of the nozzle decreases, and the oil quantity of the injector increases, leading to black smoke of the vehicle, and the injector can't work properly when it is serious.

▲ Oil-nozzle needle valve lift adjustment gasket wear oil-nozzle needle valve stroke becomes larger, the fuel injector oil quantity becomes larger, resulting in black smoke of vehicles, resulting in the fuel injector can't work properly when serious.

9000

▲The cracking of the nozzle cap is caused by high intensity work under high temperature.

2.8. DLLA145P1720 Injector Nozzle Technical Support Obtaining Methods

- (1) Injector Nozzle Technical File, visit http://shumatt.com to get the technical file
- (2) Injector Technical Videos

Facebook: Visit https://www.facebook.com/hison.li constantly follow can get more information.

YouTube: Visit https://www.youtube.com/channel/UCByvYBx7VjV_mAfxh_Hu-aw to get the technical videos, and can learn more information if you follow.

Shumatt: Visit http://shumatt.com to get the technical videos.

(3) Injector Nozzle Information Query Software

TruckBook Parts EPC APP, Android/Apple App Store download and install, visit http://shumatt.com to get the download and installation tutorial

18 M

(4) Search The injector nozzle test data through TruckBook Parts EPC APP.

300

3. DLLA145P1720 Injector Nozzle's Purchase and Delivery.

3.1. DLLA145P1720 Injector Nozzle's Purchase Payment Methods

Payment Methods: T/T, PayPal, Alipay, WeChat

Please **c**ontact our salesmen for specific payment information.

3.2. DLLA145P1720 Injector Nozzle's Main Sales Market.

Injector Nozzle's main sales markets: Asia, Europe, North America, South America, Africa etc.

3.3. DLLA145P1720 Injector Nozzle's Declaration Requirements

Shumatt can assist customers to provide the following documents for import customs clearance: contract, invoice, packing list, bill of lading, insurance policy, certificate of origin, etc.

whom, whom

3.4. DLLA145P1720 Injector Nozzle's Shipping Ways

The state of the s

Destination in China areas: SF Express, Debon Express, the corresponding logistics company can be provided according to customer requirements in special cases.

Destinations out of China's areas: DHL, UPS, FedEx, TNT air, ocean or other shipping methods required by customers.

3.5. DLLA145P1720 Injector Nozzle's Lead Time

Lead time: Send out within 3 – 7 working days after receiving payment (Except for special products and

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3.6. DLLA145P1720 Injector Nozzle's Logistics Time for Destination Out of China's Areas

DHL Logistics Time:

Country or Region of Departure	Hong Kong, China	Other Countries or Regions of Asia	Australia and New Zealand	Europe	America	Other Countries
China's Mainland	7 Days	7 Days	8 Days	8 Days	8-12 Days	7-10 Days

UPS Logistics Time: Country or Region of Departure: China's Mainland

Country of Destination	tion Arrival Time Country of Destination		Estimated Arrival Time	Country of Destination	Estimated Arrival Time
Japan	3 Days	UK	5-7 Days	Egypt	5-7 Days
Turkey	5-7 Days	Singapore	3 Days	Switzerland	5-7 Days
Bahrain	5-7 Days	Latvia	7-10 Days	New Zealand	7-10 Days
Sri Lanka	5-7 Days	Thailand	3 Days	Austria	5-7 Days
Romania	5-7 Days	Vietnam	3-5 Days	Estonia	5-7 Days
Malaysia	3-5 Days	Israel	5-7 Days	Mexico	7-10 Days
France	5-7 Days	America	5-7 Days	United Arab Emirates	5-7 Days
Italy	5-7 Days	Netherlands	5-7 Days	Bengal	7-10 Days
Lebanon	5-7 Days	Philippine	3-5 Days	Greece	7-10 Days
South Korea	3 Days	Spain	5-7 Days	Myanmar	5-7 Days
Canada	5-7 Days	Germany	5-7 Days	Saudi Arabia	7-10 Days
Portugal	5-7 Days	Australia	5-7 Days	South Africa	7-10 Days
Denmark	5-7 Days	Belgium	5-7 Days	Ukraine	7-10 Days
India	7-10 Days	Qatar	7-10 Days	Poland	5-7 Days
Indonesia	3-5 Days	Morocco	7-10 Days	Pakistan	7-10 Days
Kuwait	7-10 Days	A CANADA			

The logistics time is for reference only, subjects are according to the actual arrival.

3.7. DLLA145P1720 Injector Nozzle's Packing

Domestic express packaging: Usually wrapped in waterproof scotch tape, such as picture No.2.

International express packaging: Wrapped with waterproof yellow tape After wrapping the black protective film, such as picture No. 3.

Pallet Shipping: Use fumigation free and recycling trays that meet export requirements, and use white wrapping protective film to wrap and bind with cable ties for the outside, such as picture No. 4, Also, the products can be packaged according to customers' requirements.

⚠ The packing tray is made of plastic and can be recycled.

Transparent tape, yellow tape, black wrapping protective film, white wrapping protective film are non-degradable materials, please dispose of them properly.

Minors are prohibited from using transparent tape, yellow tape, black wrapping protective film, and white wrapping protective film to avoid personal injury.

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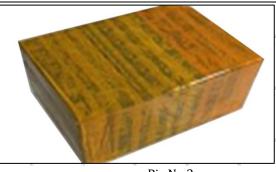




Pic No.2

Domestic express packaging:

Wrapped by Transparent tape



Pic No.3
International express packaging:
Wrapped with yellow tape after wrapping black protective film



Pic No.4

Pallet Shipping: Use pallet that meet export requirements, and use white wrapping protective film to wrap and bind with cable ties

4. DLLA145P1720 Injector Nozzle's Storage Standard

(1) Choose a suitable storage place

The warehouse and cargo yard where the injector nozzles are stored should be kept clean and dry, and away from the factory buildings that generate harmful gases and dust; do not mix with acid, alkali, salt and other substances; the storage place should have a good drainage system; the cargo yard should be flattened with gravel or furnace ash etc. to enhance the water permeability of the surface layer to keep the reservoir area dry.

(2) Strict requirements of warehousing

Strict inspections should be carried out when the injector nozzles are put into storage, the surface cleaning work should be done well to remove water traces, oil stains, ash and other dirt, remove the rust and do anti-rust treatment in time. Packaged nozzles must be protected from damage.

(3) Keep the warehouse dry and preventing moisture

The relative humidity is usually below 70% for the injector nozzles placed in the room, and the corrosion of the injector nozzles is significantly reduced.

Injector nozzles must be stored in the warehouse, and they are forbidden to store in the same warehouse with commodities with high water content.

(4) Stack Properly

After the injector nozzle is exposed to rain, the corrosion rate will increase significantly. The purpose of

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sealing is to isolate the injector from rainwater and humid air, so the warehouse window should be checked in time to avoid rainwater entering the warehouse.

If the injector nozzle package is damaged, it should be repaired or replaced; when the package is damp, the packaging material should be dried; if the original anti-corrosion and oil applied at the factory is found to be damaged or dried up, it should be cleaned and re-applied oil in time.

It is forbidden to leave the injector nozzle exposed in the air for a long time.

 $oldsymbol{lack}$ It is forbidden to store acid, alkali, salt and other substances together with the injector nozzle.

The unpacked diesel injector nozzle must be rust-proof during secondary storage.

5. Company Information Office Locations **Global Exhibitions**

5.1. Company Introduction

Chinese Name: 深圳市舒马特科技有限公司

English Name: Shenzhen Shumatt Technology Co., Ltd

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Bao'an District, Shenzhen, China's Mainland

Shenzhen Office: Room 428-430, Building B, Huafeng Zhigu Technology Industrial Park, Exit B, Fuyong Metro

Station, Bao'an District, Shenzhen, China's Mainland

Hong Kong Office: Jianfa Street Industrial Zone, Tuen Mun, New Territories, Hong Kong, China

After-sales Service Address: Please contact our salesmen to obtain and provide the corresponding product

maintenance reasons (Reference: 1.8. DLLA145P1720 Injector Warranty Instructions)

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5.2. Sales-men's Contact Information

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13 / 13

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